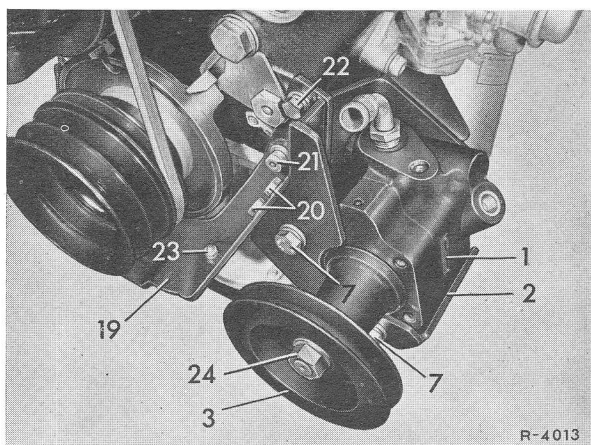


Types 115.0

At the first maintenance job

**Tightening torque, kpm**

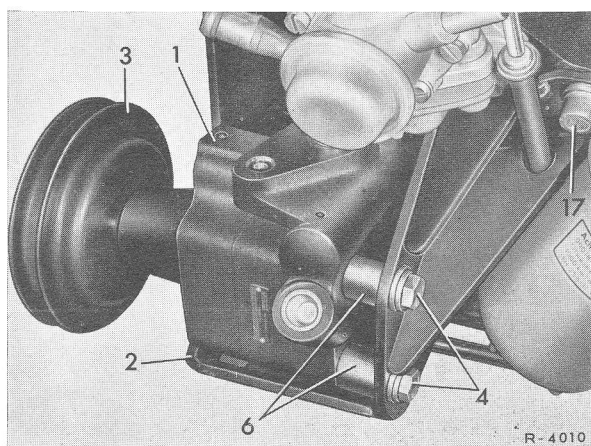
Hexagonal socket screw (item 17)	6.5–7
Hex-hd. bolt (item 22)	3.5
Hex-hd. bolt (item 20)	2.5
Hexagonal socket screw (item 21)	3.5
Hex-hd. bolt (item 7)	6.5–7
Hex-hd. bolt (item 4)	3.5–4.0



7 Hex-hd. bolt  
20 Hex-hd. bolt

21 Hexagonal socket screw  
22 Hex-hd. bolt

- Retighten hex-hd. bolts and hexagonal socket screws (17, 20, 21, and 22) for attaching to support (2) on the crankcase and bracket (19). The stated tightening torques are approximate values.



4 Hex-hd. bolt  
17 Hexagonal socket screw

- Retighten hex-hd. bolts (4 and 7) for attaching high pressure oil pump to the support. The stated tightening torques are approximate values.
- Retighten hex-hd. bolt for attaching the support to the upper part of the oil pan.